

Puzzle No. 73291, 9X9, medium

6×			23+		17+		10+	3-
7	480×				2÷	12+		
		16+		8-			2-	3-
1-	7-		3+		72×			
	4÷					23+		
17+	168×		3-	2÷	270×	2÷		
	9+					3-	5-	
		7	18×				4×	
54×			1-		7	14+		